CUTTING AND GRINDING DISKS

DUCTIFLEX

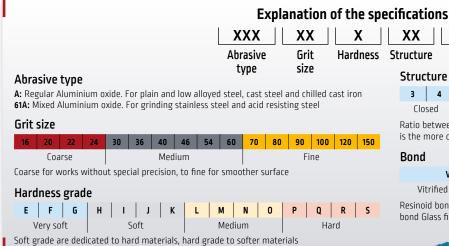
A grinding range for standard structural steel.

Characteristics:

- Steel surface cleaning, deburring, angle and corner dressing.
- Very good balance between performance and price, long life product.

Dimensions	Shape	Use	Specification	Unit / box	To order
115 x 6 x 22 mm	Depressed	Standard steel	A 30 S7 BF	10	W000261945
125 x 6 x 22 mm	Depressed	Standard steel	A 30 S7 BF	10	W000261946
180 x 6 x 22 mm	Depressed	Standard steel	A 30 S7 BF	10	W000261947
230 x 6 x 22 mm	Depressed	Standard steel	A 30 S7 BF	10	W000261948







XX

В BF Vitrified bonded Resinoid bonded Glass fibre

Resinoid bond are more flexible, for dynamic and forceful use than vitrified bond Glass fibre increase the resistance specialty for heavy usage

DUCTIFLAP

Abrasive flap disks.

These disks are made by cutting abrasive fabrics, then cutting as flaps and bonding them on a fiberglass or nylon backing plate by an adhesive.

Our DUCTIFLAP disks are based on Zirconia Alumina, specially designed for steel, alloyed steel, non ferrous material; cast iron, wood and plastic. We use conical disks because it is possible to use them for curve surfaces, for edge grinding as well as lubricious or primed surfaces.

The grits are either 40, 60 or 80. The higher the grit is, the more precise the result is.

The types are 115 x 22 mm and 125 x 22 mm.

Bonding material: synthetic resin bonding phenolic resins.

or nylon (plastic).

W000273755

Filler: kryolits, calcide. Shape: flat or conical 15%.

	Grit	Unit/box	Shape		
Dimensions			15 % conical for fiberglass backing	Flat for nylon backing	
115 x 22 mm	40	10	W000264532	W000273754	
	60	10	W000264533	W000273759	
	80	10	W000335007	W000273758	
	40	10	W000264535	W000273757	
125 x 22 mm	60	10	W000264534	W000273756	

W000335008

Backing plate: fiberglass Personal protection: protect your eyes and ears. wear a dust mask, safety gloves, (safety shoes & leather apron are recommended). Storage: in dry and well ventilated areas. Temperature between 18 and 22 °C, relative humidity between 45 and 60%.

The speed of the machine must never exceed the maximum operating speed of the disk: 80 m/s.